

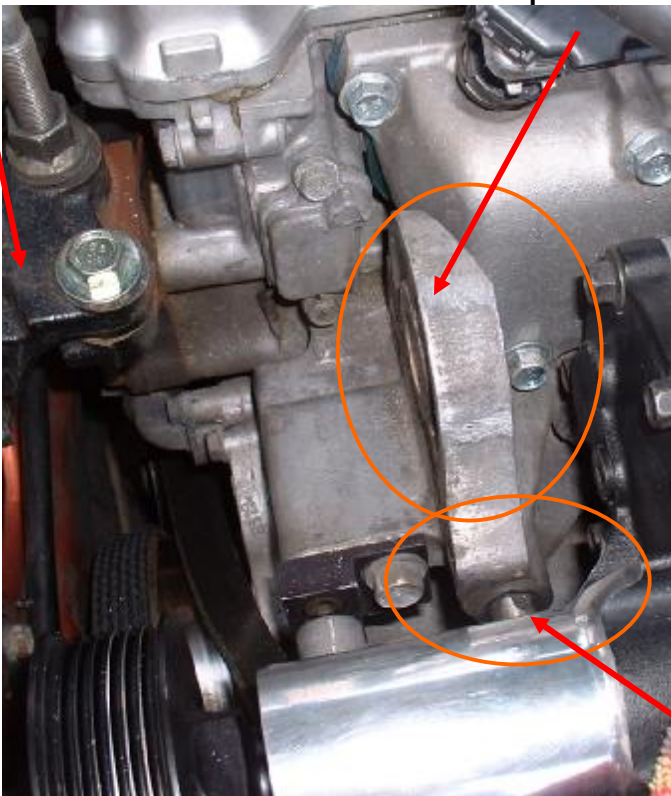
# Power steering relocation bracket installation

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1. Pull power steering reservoir
2. Remove power steering and move power steering on top of ABS system

## Notes:

- a. Do not disconnect any PS hoses.
  - b. For ease of installation, remove the engine mount plate for easy access to the screws on the auto tensioner.
3. If installed, remove current manual tensioner. If it's a new install, remove the OEM auto tensioner.
  4. Grind or file the area on top of the water pump and remove obvious imperfections



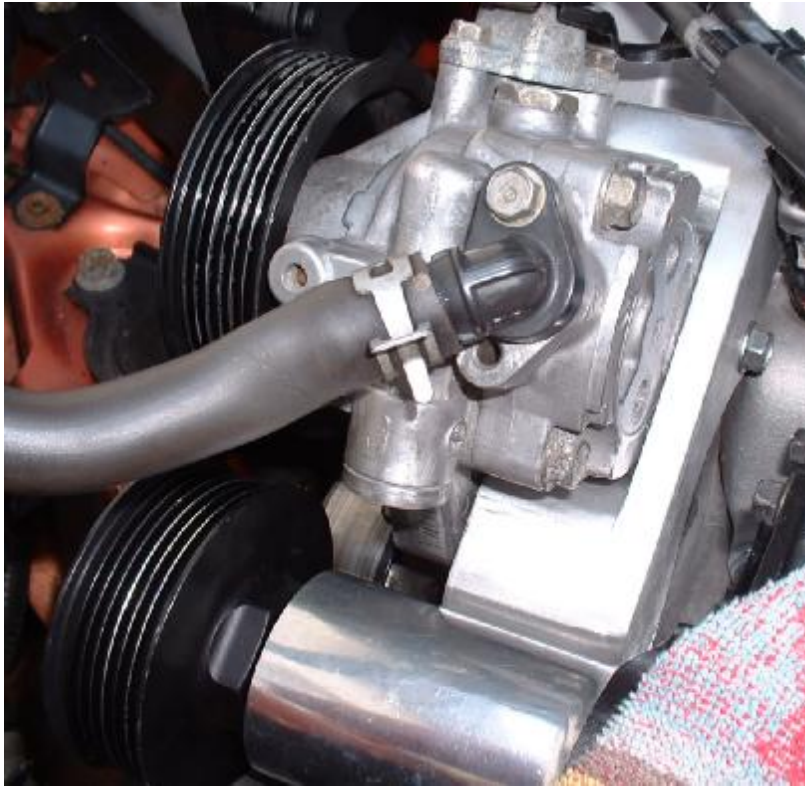
5. Install the auto tensioner to the bracket as shown on the next page, test fitment then check for vacuum hose bolt clearance. The bolt is located under the supercharger snout. Grind the bracket just a bit if needed for minor clearance.

6. Grind this tab off the auto tensioner. Use a file or any grinding method you prefer.



**Caution: DO NOT OVER TIGHTEN. ALWAYS TIGHTEN the bolt on the back first prior to installing. Nice hand tight is good. Using the power steering oem torque setting is recommended**

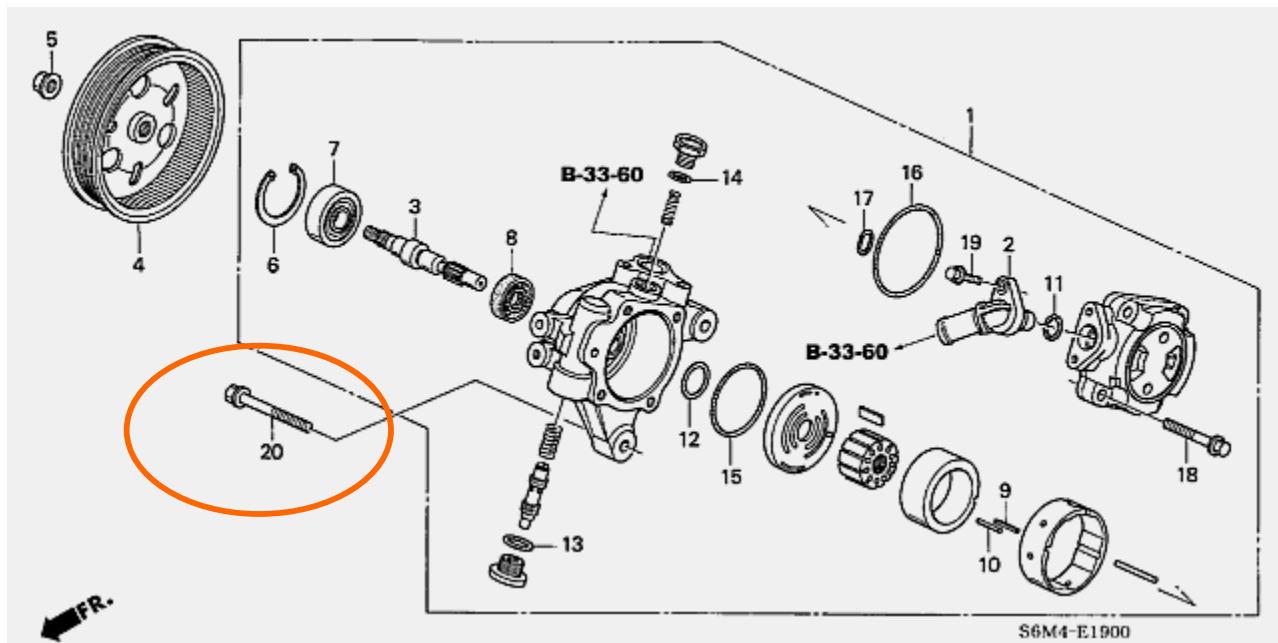
7. Install the tensioner with the bracket already on. Tighten tensioner bolts to OEM torque specs.
8. Reinstall engine mount top. and torque to OEM spec.
9. Reinstall power steering to the bracket and torque to OEM spec.



### Honda Bolts Needed

Order the following from Honda or acura dealer

20                      95701-08045-08                      BOLT, FLANGE (8X45)



## Belts Sizes, routing and tips:

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Goodyear Gatorback belts:

K20z1 CP with 3.4 blower pulley  
6 rib 4060812

K20z1 CP with 3.0 pulley and K20a2 CP with 3.2  
6 rib 4060805

K20a2 CP with 3.0 blower pulley

6.rib 4060812

6 rib 4060815

6 rib 4060817 without AC and Alternator spacers – per user that installed without.

or

8 rib 4080815 and remove the last rib carefully with fresh blade.

### Tips:

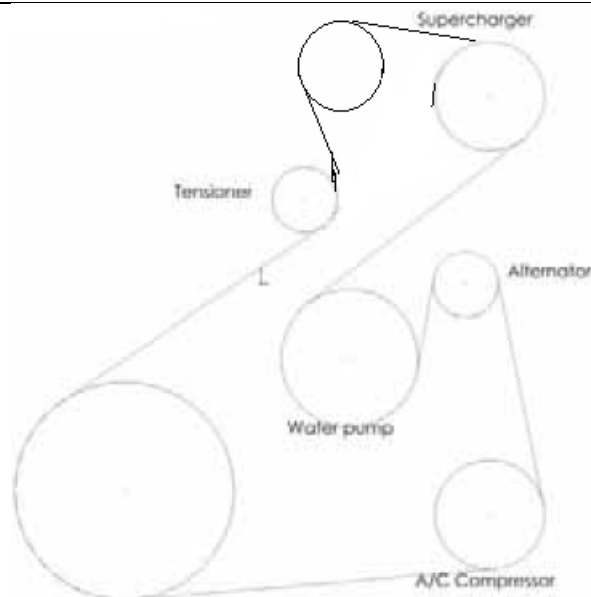
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Life is easier with the proper tools. Obtain or rent a tensioner tool. Any other way will be frustrating.

The belt installation could be tight with a new belt. Get help to hold the tensioner tool while you install. Install the power steering pulley last.

### Belt Routing

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### Tensioner tool from Autozone

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<http://www.autozone.com/R,482774/store,2903/shopping/accessoryProductDetail.htm>

